

**What is Claimed is:**

1. A method of forming printable media, comprising:  
providing a laminate cardstock including (1) a liner sheet including a paper sheet and ultraremovable adhesive on the sheet, and (2) a cardstock sheet adhered to the ultraremovable adhesive;  
cutting through the cardstock sheet to the paper sheet to form cardstock cut lines defining at least in part perimeters of printable media; and  
cutting through an outer face of the liner sheet to form liner-sheet cut lines defining a plurality of liner sheet strips on a back side of the laminate cardstock.
2. The method of claim 1 wherein the liner sheet includes an adhesive-receptive coating on the paper sheet, and the ultraremovable adhesive is on the coating.
3. The method of claim 1 wherein some of the liner sheet strips define waste strips, and further comprising removing the waste strips from the cardstock sheet.
4. The method of claim 1 further comprising calendering an infeed end of the laminate cardstock.
5. A method of forming a sheet of printable media, comprising:  
(a) providing a roll of a web of laminate sheet construction comprising a liner sheet adhered to a cardstock sheet;  
(b) unwinding at least a portion of the web from the roll;  
(c) die cutting the cardstock sheet of the unwound web without cutting the liner sheet to form outline perimeters of printable media;  
(d) die cutting the liner sheet of the unwound web without cutting the facestock sheet to form liner strips and liner waste strips;  
(e) after (d), removing the liner waste strips from the web; and  
(f) after (c), (d) and (e), sheeting the web into sheets.

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6. The method of claim 5 further comprising after (b), calendaring an edge of the unwound web.

7. The method of claim 5 wherein the web is a dual-web, and (f) includes cutting the dual-web into two single lengthwise side-by-side webs.

8. The method of claim 5 further comprising forming a scored fold line in the cardstock sheet.

9. The method of claim 8 wherein the forming is at the same time as the cardstock sheet die cutting.

10. The method of claim 5 further comprising before (c), printing indicia on the cardstock sheet.

11. The method of claim 5 wherein (a) includes providing a roll of the cardstock sheet, unwinding the cardstock sheet roll, laminating the liner sheet to the unwound cardstock sheet to form the web of laminate sheet construction and winding the web to form the web roll.

12. The method of claim 5 wherein the liner sheet includes a paper sheet with ultraremovable adhesive.

13. A method of forming a printable media sheet construction, comprising:  
(a) providing a sheet construction including a liner sheet and a facestock sheet;  
(b) cutting the facestock sheet without cutting the liner sheet to form printable media;  
(c) cutting the liner sheet without cutting the facestock sheet to form a plurality of spaced liner strips on the facestock sheet and liner waste strips between the spaced liner strips; and  
(d) after (c), removing the liner waste strips from off of the facestock sheet.

14. The method of claim 13 wherein (a) includes the sheet construction being provided as a web, and further comprising after (d), sheeting the web into sheets.

15. The method of claim 13 wherein the removing includes pulling the liner waste strips on to a rotating cylinder.

16. The method of claim 15 wherein the pulling includes extracting the liner waste strips using a blower system.

17. The method of claim 13 wherein the media are business cards, greeting cards or postcards.

18. The method of claim 13 wherein the liner sheet is a paper liner sheet adhered to the facestock sheet with ultraremovable adhesive.

19. The method of claim 13 further comprising calendering an infeed end of the sheet construction.

20. The method of claim 13 further comprising before (b) and (c), printing indicia on the facestock sheet.

21. A printable card sheet construction, comprising:  
a cardstock sheet, the sheet having cut-lines defining a plurality of printable media, the sheet having a front face and an opposite rear face; and

a plurality of liner strips, each of the liner strips including (a) a paper strip, (b) an adhesive-receptive coating on the strip, and (c) ultraremovable adhesive on the coating, each of the paper strips being attached to the rear face of the cardstock sheet with the adhesive and over a

separate one of the cut-lines, the liner strips holding the printable media together as a unit for passing through a printer or copier for a printing operation on the cardstock sheet.

22. The construction of claim 21 further comprising an ink jet color-optimized coating on the front face of the cardstock sheet.

23. The construction of claim 21 wherein the cardstock sheet includes a laser color-optimized coating on the front face.

24. The construction of claim 21 wherein the cardstock sheet includes an adhesive receptive coating on the rear face.

25. The construction of claim 21 wherein an infeed end of the cardstock sheet is calendered.

26. The construction of claim 25 wherein the paper strip closest to the infeed end is calendered.

27. The construction of claim 21 wherein the paper strip closest to an infeed end of the cardstock sheet is parallel to and spaced approximately a quarter of an inch inward from an infeed edge of the cardstock sheet at the infeed end.

28. The construction of claim 21 wherein the cardstock sheet includes a cardstock, a printer-receptive coat on a front of the cardstock, and an adhesive-receptive coat on a back of the cardstock.

29. The construction of claim 28 wherein the front coat is approximately 1.0 mil thick, the cardstock is approximately 7.0-9.2 mils thick, the back coat is approximately 0.1 mil

thick, the ultraremovable adhesive is approximately .20-.25 mil thick, the adhesive-receptive coat is approximately .1-.5 mil thick, and the paper strip is approximately 2.8-4.0 mils thick.

30. A method of forming printed media, comprising:

(1) providing a printable media sheet construction including (a) a facestock sheet having through-cut lines separating the sheet into a plurality of printable media and (b) a plurality of paper strips attached with ultraremovable adhesive to a back face of the facestock sheet and over at least some of the through-cut lines and thereby holding the printable media together;

(2) separately feeding the printable media sheet construction off a stack of same via an automatic feed tray into a printer or copier and thereby conducting a printing operation on the printable media; and

(3) after the printing operation, separating the printed printable media from the paper strips off of the ultraremovable adhesive.

31. The method of claim 30 wherein the sheet construction includes a calendered edge, and the feeding is conducted calendered edge first.

32. The method of claim 30 wherein the printable media sheet construction includes the printable media including at least one scored fold line, and after the printing operating folding the printed media on the fold line.

33. The method of claim 30 wherein the facestock sheet includes an infeed edge, the paper strip closest to the infeed edge is generally parallel to the infeed edge and is spaced approximately one-quarter inch from the infeed edge, and the feeding step includes feeding the printable media sheet construction infeed edge first into the printer or copier.

34. The method of claim 30 wherein the printing operation defines a first printing operation on a first side of the printable media, and further comprising a second printing

operation, before the separating, in the printer or copier on an opposite second side of the printable media.

35. A method of forming a printable media sheet construction, comprising:
- (a) providing a cardstock web;
  - (b) cutting cross-direction lines through the web;
  - (c) after (b), laminating a plurality of paper strips to the web; and
  - (d) after (c), cutting machine-direction lines through the web.
36. The method of claim 35 further comprising before (b), printing indicia on the web.
37. The method of claim 35 further comprising calendering an edge of the web.
38. The method of claim 37 wherein the calendering is before (b)
39. The method of claim 37 wherein the calendering is after (c) and before (d).
40. The method of claim 35 wherein the laminating uses ultraremovable adhesive.
41. The method of claim 35 further comprising after (d), sheeting the web into sheets.
42. The method of claim 35 wherein the cross-direction lines and the machine-direction lines divide the cardstock into individual printable cards.

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